

**Garant**

**Steel boring bar A.. SDUCR 93°, for indexable inserts DC., right-hand, Shank Ø / insert size: 25/11mm**


**Order data**

Order number	260342 25/11
GTIN	4045197653109
Item class	21T

**Technical description**

ISO code toolholder	A25R SDUCR/L11
suitable indexable insert	DC.. 11T3..
Minimum pre-drill Ø D <sub>min</sub>	32 mm
Pack of insert screws	269028 8
Insert size	11 mm
Centre offset L <sub>3</sub>	17 mm
Overall length L	200 mm
Clamping height L <sub>2</sub>	24 mm
Setting angle κ	93 degrees
Shank Ø D <sub>s</sub>	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15